

Roboze

A.O INDUSTRY

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Additive Production with High Performance Plastics

Andrea Borlenghi

#PrintStrongLikeMetal







Three factors that make Roboze technology unique

The success of Roboze brand comes from the high quality of its products, the meticulous selection of its

business partners and the accurate management of the post sales relationships: it offers its customers

mechatronic know-how and advanced materials engineering.

All this represents the perfect mix for those who need a high performance 3D printing, that guarantees the

best details and meets their real and current needs.



Beltless System

HVP Extruder

Materials Engineering

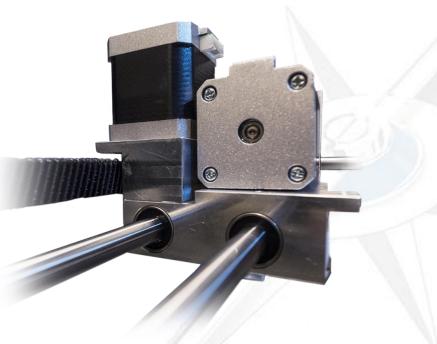






Patented Beltless System

The innovation that eliminated belts in 3D printing



- 10 micron tolerances (in the Production solution)
 - Mechanical Repeatibility
 - Low Maintenance

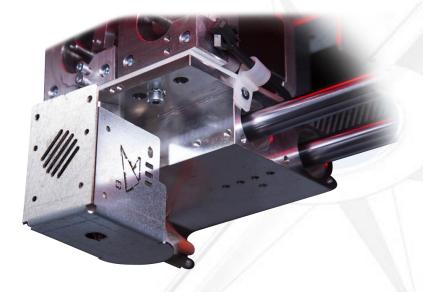






HVP Extruder - patent

Designed and produced to print high viscosity polymers **pending**



- Temperatures up to 550° C
- Entirely made in AISI303
- Compressed air cooling system







Materials Engineering

Specifically engineered for the most extreme sectors and able to guarantee unique performance



The highest chemical, thermal and mechanical performance are the result of the collaboration between Roboze R&D department with scientific partners and research centers, specialized in materials engineering.





Comodity Polymers

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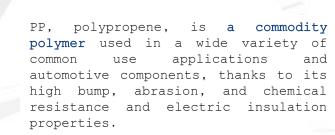








PP Polypropylene







Mid-Range Polymers

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Mid-Range Polymers



ULTRA Polylactic Acid High surface quality Easy to print Hypoallergenic

FLEX Thermoplastic elastomer

Abrasion resistance Fatigue strength Atmospheric agents and ozone Isaacon resistance



STRONG Acrylonitrile-butadiene-styrene

Good processability Impact resistance High surface energy

FUNCTIONAL

Polyamide Low wear Good chemical and mechanical resistance



PC-LEXAN[™]

Polycarbonate copolymer High impact resistance and ductility at low temperature (up to -30°C) Flame resistance





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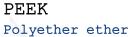
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Ultra-Polymers



High chemical resistance High thermal resistance Self lubricating

Continuous Use Temperatures

Test Method: UL 746 B Value: 245°C

ULTEMTM AM9085F

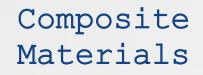
Polyether imide Thermal resistance

Flame retardant

Aerospace certified

Roboze





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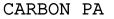








Composite materials



PA + carbon fiber

High mechanical properties Good thermal resistance Good surface quality

Tensile Strength

Test Method: ASTM D638 Value: **138 MPa**

CARBON PEEK PEEK + carbon fiber

Carbon fiber improves the compressive strength, the stiffness and the PEEK load capacity.

Extraordinary properties, useful for metal replacement in the most extreme environments.

HDT (load 1.82MPa) Test Method: ISO75 Value: 280°C







Composite materials



GLASS PA PA + glass spheres

Increased mechanical properties

Totally insulator



CARBON PP PP + carbon fiber

25% increased mechanical resistance than PP



ABS-ESD ABS + carbon nanotubes

Electrostatic protection with a resistivity target 10 ^ 7 ohms electric (the typical range is of 10 ^ 6-10 ^ 9 ohms)





Industries and Applications

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Aerospace



Today's challenges

Weight savings Supply chain efficiency Materials certifications

How Roboze solutions face them

Materials and process validation to increase quality Reduction of flight costs thanks to lighter parts Contributing to revolutionize and speed up the supply chain Traceability, reliability and repeatability of the printed parts







Automotive/Motorsport



Today's challenges

Less emissions due to weight savings Faster time-to-market Supply chain optimization

How Roboze solutions face them

Reducing the aircraft production costs thanks to lighter components Innovation in more complex and integrated parts produced on demand Fast iteration between projects Acceleration of lead time









Manufacturing Industry



How Roboze solutions face them

Functional parts according to operating tests of the tools Optimization of the materials' parameters Faster supply Increased productivity

Today's challenges

Warehouse dematerialization Reduction of shipping costs Personalization of jigs and tools







Case Studies

1.Tooling

"The annual cost for pursuing these templates was around one thousand euro, today the annual cost is around ten euro".

Grazia Cappiello

Engineer at the Manufacturing, Equipment&Tooling department, IVECO

"Roboze's materials can be used in direct contact with aesthetic parts of the vehicle, not releasing any residues and/or Ghaziastappieno

Engineer at the Manufacturing, Equipment&Tooling department, IVECO

"The availability and rapidity in reaction to our assistance requests and the received support make Roboze a solution that definitely makeresarchiftercarra

Process Engineering Manager





sliding doors ULTRA/PLA templates in





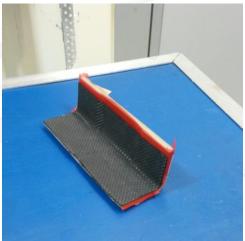
Case Studies

2. Hand -lay Up/ Composite Industry Aerospace Company

"Before producing our tools in house with Roboze solutions, we had to wait around 2/3 months for their supply. The molds were created in steel and aluminum, depending on the exposure to heat and pressure, with very short reuse cycles due to the consequent enlargement of the parts.

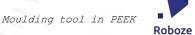
Using Roboze One + 400 has allowed us not only to reduce supply time but to create moulding and treatment tools, produced in CARBON PA and PEEK. The second one, in particular, has been subjected to a polymerization cycle at 180° C for 2 hours with a pressure of 6 bar without distortions".







Moulding tool in Carbon PA







Case Studies

3. Product development



"We chose Roboze as partner for 3D printers supply because it is the only one that allows to work with the most advanced existing technopolymers. This factor, combined with the extraordinary mechanical solidity that characterizes the printer, offers our customers the only valid solution, able to guarantee repeatability and total reliability in the production of functional components for the industry."

Jacopo Gervasini

co-founder CEO at Caracol Studio



Interface flange, customized ad hoc in Carbon PA







Trusted by





Industries and Applications

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DESKTOP SERIES

The most precise and versatile FFF 3D printers in the world









DESKTOP/PRODUCTION SERIES High performance technology for the most extreme applications









PRODUCTION SERIES

From prototyping to the production of large scale finished parts







Roboze



HEADQUARTERS Roboze

Via Vincenzo Aulisio 31/33 70124 Bari-Italy

USA REGIONAL OFFICE Roboze 135 City Gate Lane – Suite 300 Naperville, Illinois 60563, United States

roboze.com